Midwest Manufacturing ("MM") warrants your MASTERCRAFT exterior fiberglass door against manufacturing defects in materials and workmanship for limited lifetime from purchase date when installed in accordance with MASTERCRAFT’S installation instructions. Insulated glass units carry a separate lifetime warranty against material obstruction of your vision resulting from film formation between interior glass surfaces (seal failure). This warranty does not cover breakage of glass. Prefinished Fiberglass door units have a separate one year finish warranty. These warranties do not cover defects as a result of the owner’s failure to maintain. Both warranties are for the original purchaser only and are not transferable. Proof of purchase is required for both warranties.

Solely at MM’s option, MM will repair or replace any part(s) that fails due to manufacturing or material defects. An inspection may be required to determine cause of failure. No labor costs are included for removal or installation of or any part thereof. The cost of labor to remove a part(s) or to install replacement(s) is not included under these warranties and must be borne by the owner. Due to design changes and improvements parts of substantially equal quality may be substituted.

These warranties do not apply with respect to A) part(s) which have been damaged by accident, improper use, negligence, improper installation, or damage as a result of exposure to inappropriate chemicals or conditions; B) part(s) or labor supplied by parties other than MM; C) incidental or consequential damages; or D) acts of God.

MM SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES such as cost of repairing or replacing real or personal property damaged as a result of product failure, expenses for transportation, lodging, loss of use of your product, inconvenience, or loss of income.

MM makes no other warranties, express or implied. IMPLIED WARRANTIES INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED.

Some states do not allow exclusion or limitation of incidental or consequential damages or limitations on how long an implied warranty lasts, so the above limitation or exclusion may not apply to you.

If you have a claim, please notify your local retailer within 30 days. All claims must be made in writing within 30 days of discovery of the defect.

Midwest Manufacturing, 5311 Kane Road, Eau Claire, WI 54703
SEALING & FINISHING RECOMMENDATIONS FOR SOLID OAK DOORS & SIDELITES

SOLID WOOD EXTERIOR DOORS

BY • M A S T E R C R A F T •

PREPERATION FOR FINISHING

1. To assure uniform moisture exposure and dimensional control, all surfaces must be treated equally.
2. Before applying first finishing coat, sand entire surface lightly with sandpaper (180 grit or finer).
3. If necessary, adjust components before finishing (wood panels can float).
4. After sanding, clean door/sidelite with a cloth, removing dust or foreign debris (avoid caustic or abrasive cleaners).
5. Before finishing, install the door. In order to finish properly, remove door slab from the frame by taking out the hinge screws from the door.

FINISHING

1. Some woods contain chemicals which react unfavorably with certain finishes and can cause dark stain spots. The finish selection should be tested prior to application.
2. Avoid dark colored finishes if the door is exposed to direct sunlight. This will reduce the chance of warping, checking, or sunburn.
3. Properly finish entire door/sidelite by following the finish manufacturer’s instructions. Coat top, bottom, and side edges with each application. Door/sidelite must be dry before finishing.
4. Doors with glass and sidelites require special care. Finish should flow from wood slightly onto glass to prevent water leakage and to protect glazing putty.
5. Stained units must have at least three (3) top coats (polyurethane or varathene).
6. If painting, seal door/sidelite with a quality oil-based primer and at least two (2) top coats of solvent-based or latex exterior paint.

All exterior finishes will deteriorate with exposure to the environment. Inspect finish regularly. Stain and clear finishes perform better if protected from sunlight and weathering (refinishing will be required less frequently).

MANUFACTURER’S EXPRESS WARRANTIES

Midwest Manufacturing ("MM") warrants your Veneer Oak Exterior Door against manufacturing defects in material and workmanship for 1-year from purchase date when installed in accordance with Mastercraft exterior door installation instructions. The insulated glass also carries a 5-year warranty against material obstruction of vision resulting from film formation between interior glass surfaces (seal failure). This warranty does not cover breakage of glass. This warranty does not cover defects as a result of the owner’s failure to maintain. This warranty is for the original purchaser only and is not transferable. Proof of purchase is required for this warranty.

Unfinished doors and sidelites must be finished on all six sides with an oil-based sealer or paint within one week of delivery or this warranty is voided.

A warp shall not be considered a defect unless it exceeds 1/4” in the plane of the door panel itself.

Any warp for a door that exceeds 3’6” in width, 8’0” in height and 1-3/4” in thickness are not covered under this warranty.

Solely at MM’s option, MM will repair or replace at no cost to you any part(s) that fails due to manufacturing or material defects. An inspection may be required to determine cause of failure. No labor costs are included for removal or installation of door or any part thereof. The cost of labor to remove a part(s) or to install replacement(s) is not included under these warranties and must be borne by the owner. Due to design changes and improvements parts of substantially equal quality may be substituted.

This warranty does not apply with respect to A) part(s) which have been damaged by accident, improper use, negligence, improper installation, or damage as a result of exposure to inappropriate chemicals or conditions; B) part(s) or labor supplied by parties other than MM; C) incidental or consequential damages; D) Exterior doors not protected by adequate overhang. The door must be protected with an overhang that projects outward at the minimum of one half of its height. Example: if the height of overhang is 10 feet, projection of overhang must be a minimum of 5 feet. If you have a western or southern exposure, you may still receive direct sunlight on the doors. In such cases, the required overhang projection is 2/3rds of its height. Example: if the height of overhangs is 12 feet, projection of overhang must be a minimum of 8 feet; F) Unsatisfactory service or appearance caused by a failure to follow Mastercraft preparation for finishing and finishing instructions; F) Acts of God.

MM SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES such as cost of repairing or replacing real or personal property damages as a result of product failure, expenses for transportation, lodging, loss of use of your product, inconvenience, or loss of income.

MM makes no other warranties express or implied. IMPLIED WARRANTIES INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED.

Some states do not allow exclusion or limitation of incidental or consequential damages or limitations on how long and implied warranty lasts, so the above limitation or exclusion may not apply to you.

If you have a claim, please notify your local retailer within 30 days. All claims must be made in writing within 30 days of discovery of the defect.
VENEER OAK EXTERIOR DOORS

BY MASTER CRAFT

SEALING & FINISHING RECOMMENDATIONS FOR VENEER OAK DOORS & SIDELITES

PREPARATION FOR FINISHING

1. To assure uniform moisture exposure and dimensional control, all surfaces must be treated equally.
2. Before applying first finishing coat, sand entire surface lightly with sandpaper (180 grit or finer).
3. If necessary, adjust components before finishing (wood panels can float).
4. After sanding, clean door/sidelite with a cloth, removing dust or foreign debris (avoid caustic or abrasive cleaners).
5. Before finishing, install the door. In order to finish properly, remove door slab from the frame by taking out the hinge screws from the door.

FINISHING

1. Some woods contain chemicals which react unfavorably with certain finishes and can cause dark stain spots. The finish selection should be tested prior to application.
2. Avoid dark colored finishes if the door is exposed to direct sunlight. This will reduce the chance of warping, checking, or sunburn.
3. Properly finish entire door/sidelite by following the finish manufacturer’s instructions. Coat top, bottom, and side edges with each application. Door/sidelite must be dry before finishing.
4. Doors with glass and sidelites require special care. Finish should flow from wood slightly onto glass to prevent water leakage and to protect glazing putty.
5. Stained units must have at least three (3) top coats (polyurethane or varathene).
6. If painting, seal door/sidelite with a quality oil-based primer and at least two (2) top coats of solvent-based or latex exterior paint.

All exterior finishes will deteriorate with exposure to the environment. Inspect finish regularly. Stain and clear finishes perform better if protected from sunlight and weathering (refinishing will be required less frequently).

MANUFACTURER’S EXPRESS WARRANTIES

Midwest Manufacturing (“MM”) warrants your Veneer Oak Exterior Door against manufacturing defects in material and workmanship for 1-year from purchase date when installed in accordance with Mastercraft exterior door installation instructions. The insulated glass also carries a 5-year warranty against material obstruction of vision resulting from film formation between interior glass surfaces (seal failure). This warranty does not cover breakage of glass. This warranty does not cover defects as a result of the owner’s failure to maintain. This warranty is for the original purchaser only and is not transferable. Proof of purchase is required for this warranty.

Unfinished doors and sidelites must be finished on all six sides with an oil-based sealer or paint within one week of delivery or this warranty is voided.

A warp shall not be considered a defect unless it exceeds 1/4” in the plane of the door panel itself.

Solely at MM’s option, MM will repair or replace at no cost to you any part(s) that fails due to manufacturing or material defects. An inspection may be required to determine cause of failure. No labor costs are included for removal or installation of door or any part thereof. The cost of labor to remove a part(s) or to install replacement(s) is not included under these warranties and must be borne by the owner. Due to design changes and improvements parts of substantially equal quality may be substituted.

This warranty does not apply with respect to A) part(s) which have been damaged by accident, improper use, negligence, improper installation, or damage as a result of exposure to inappropriate chemicals or conditions; B) part(s) or labor supplied by parties other than MM; C) incidental or consequential damages; D) Exterior doors not protected by adequate overhang. The door must be protected with an overhang that projects outward at the minimum of one half of its height. Example: if the height of overhang is 10 feet, projection of overhang must be a minimum of 5 feet. If you have a western or southern exposure, you may still receive direct sunlight on the doors. In such cases, the required overhang projection is 2/3rds of its height. Example: if the height of overhang is 12 feet, projection of overhang must be a minimum of 8 feet; F) Unsatisfactory service or appearance caused by a failure to follow Mastercraft preparation for finishing and finishing instructions; F) Acts of God.

MM SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES such as cost of repairing or replacing real or personal property damages as a result of product failure, expenses for transportation, lodging, loss of use of your product, inconvenience, or loss of income.

MM makes no other warranties express or implied. IMPLIED WARRANTIES INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED.

Some states do not allow exclusion or limitation of incidental or consequential damages or limitations on how long and implied warranty lasts, so the above limitation or exclusion may not apply to you.

If you have a claim, please notify your local retailer within 30 days. All claims must be made in writing within 30 days of discovery of the defect.
Midwest Manufacturing ("MM") warrants your **MASTERCRAFT** exterior steel door against manufacturing defects in materials and workmanship for limited lifetime from purchase date when installed in accordance with **MASTERCRAFT'S** installation instructions. Primed doors are ready to paint but are not required to be finished. Insulated glass units carry a separate lifetime warranty against material obstruction of your vision resulting from film formation between interior glass surfaces (seal failure). This warranty does not cover breakage of glass. These warranties do not cover defects as a result of the owner’s failure to maintain. Both warranties are for the original purchaser only and are not transferable. Proof of purchase is required for both warranties.

Solely at MM’s option, MM will repair or replace any part(s) that fails due to manufacturing or material defects. An inspection may be required to determine cause of failure. No labor costs are included for removal or installation of or any part thereof. The cost of labor to remove a part(s) or to install replacement(s) is not included under these warranties and must be borne by the owner. Due to design changes and improvements parts of substantially equal quality may be substituted.

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**MM SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES** such as cost of repairing or replacing real or personal property damaged as a result of product failure, expenses for transportation, lodging, loss of use of your product, inconvenience, or loss of income.

MM makes no other warranties, express or implied. **IMPLIED WARRANTIES INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED.**

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If you have a claim, please notify your local retailer within 30 days. All claims must be made in writing within 30 days of discovery of the defect.

Midwest Manufacturing, 5311 Kane Road, Eau Claire, WI 54703
Midwest Manufacturing ("MM") warrants your MASTERCRAFT interior wood door against manufacturing defects in material and workmanship for as long as you own your door when installed in accordance with MASTERCRAFT’S installation instructions. This warranty does not cover defects as a result of the owner’s failure to maintain. Doors must be allowed to hang for one year before claiming warpage. All 6 sides of the door must be sealed or warranty is void. Warranty does not cover finish or appearances. Warranty is for the original purchaser only and is not transferable. Proof of purchase is required.

Solely at MM’s option, MM will repair or replace any part(s) that fails due to manufacturing or material defects. An inspection may be required to determine cause of failure. No labor costs are included for removal or installation of or any part thereof. The cost of labor to remove a part(s) or to install replacement(s) is not included under these warranties and must be borne by the owner. Due to design changes and improvements parts of substantially equal quality may be substituted.

These warranties do not apply with respect to A) part(s) which have been damaged by accident, improper use, negligence, improper installation, or damage as a result of exposure to inappropriate chemicals or conditions; B) part(s) or labor supplied by parties other than MM; C) incidental or consequential damages; or D) acts of God.

MM SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES such as cost of repairing or replacing real or personal property damaged as a result of product failure, expenses for transportation, lodging, loss of use of your product, inconvenience, or loss of income.

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If you have a claim, please notify your local retailer within 30 days. All claims must be made in writing within 30 days of discovery of the defect.
Midwest Manufacturing ("MM") warrants your MASTERCRAFT exterior wood door against manufacturing defects in materials and workmanship for limited 1 year from purchase date when installed in accordance with MASTERCRAFT'S installation instructions. Insulated glass units carry a separate 10-year warranty against material obstruction of your vision resulting from film formation between interior glass surfaces (seal failure). This warranty does not cover breakage of glass. These warranties do not cover defects as a result of the owner’s failure to maintain. Both warranties are for the original purchaser only and are not transferable. Proof of purchase is required for both warranties.

Solely at MM’s option, MM will repair or replace any part(s) that fails due to manufacturing or material defects. An inspection may be required to determine cause of failure. No labor costs are included for removal or installation of or any part thereof. The cost of labor to remove a part(s) or to install replacement(s) is not included under these warranties and must be borne by the owner. Due to design changes and improvements parts of substantially equal quality may be substituted.

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If you have a claim, please notify your local retailer within 30 days. All claims must be made in writing within 30 days of discovery of the defect.

Midwest Manufacturing, 5311 Kane Road, Eau Claire, WI 54703