Door Framing

Door units should be installed before the steel is applied. For best results, the side of the door should be located between the ribs of the steel.

1. Nail (2) 2x4 vertical nailer onto the inside of the girts (RO width +3").
2. Nail a 2x4 horizontal nailer onto the outside of the vertical nailer (RO height +1-1/2").
3. Cut out girts between vertical nailer.
4. Nail a 2x4 horizontal jamb to the bottom of the horizontal nailer - included with the door.
5. Nail 2x4 vertical jambs to insides of the vertical nailer - included with the door.
6. Add 2x4 spacer blocks, cut to fit, between girts.
7. Insert the door into the frame-out and fasten it in place from the outside.

NOTE: If 2x4 framing is not followed or the door is installed for inswing application, additional trim may be required.

Door units should be installed before the steel is applied. For best results, the side of the door should be located between the ribs of the steel.

1. Place the door on saw horses with the hinge knuckles up.
2. After removing the retaining clip and frame spacers, open the door.
3. Remove the nine hinge screws from the door panel.
4. Lift and turn the panel end for end. Do not move the frame.
5. Flip the panel over to re-attach the hinges.
6. Install the nine hinge screws which were removed in step 3.
7. Close the door panel back into the frame and replace frame spacers.

www.MastercraftDoors.com

Hinge Reversing Procedure for 4-Way Doors

Doors without windows
Doors may be rotated and turned to achieve the desired swing without removing the frame.

Doors with factory installed windows

1. Place the door on saw horses with the hinge knuckles up.
2. After removing the retaining clip and frame spacers, open the door.
3. Remove the nine hinge screws from the door panel.
4. Lift and turn the panel end for end. Do not move the frame.
5. Flip the panel over to re-attach the hinges.
6. Install the parting stop at the top of the door frame. Install the sweep at the bottom of the door panel.

www.MastercraftDoors.com